



# 55-57 CHEVY CLUTCH BRACKET INSTALL INSTRUCTIONS

STREET & PERFORMANCE

#1 HOTROD LANE MENA, AR 71953 U.S.A.

ph: 479-394-5711 fax: 479-394-7113 www.hotrodlane.cc

First remove brake booster. Then set clutch bracket on the four bolts where the booster was mounted. The bracket will bolt between the firewall and the brake booster. Next, mark firewall where to drill hole for clutch slave cylinder. Drill a pilot hole. Use a 1 3/8" hole punch or hole saw. Install clutch slave cylinder using two 1/4-20 bolts.



Line up the clutch slave cylinder rod eyelet with the clutch pedal bracket. Drill and tap clutch pedal bracket for a 3/8 x 1/2 shoulder bolt. Attach slave cylinder rod to clutch pedal bracket. After installing brake booster, mount the clutch reservoir. Insure the hose from the reservoir to the slave cylinder is not kinked or bound in any way. Ensure the reservoir is filled to the fill line with new hydraulic clutch fluid. Add fluid if required. Use GM P/N 12345347 or equivalent. Press the clutch pedal all the way down to the floor. Open the bleeder on the actuator cylinder to purge the air. Important: Ensure no air is drawn into the clutch system. Close the bleeder and release the clutch pedal. Repeat steps until all air is out of the clutch system. Inspect and refill the reservoir as needed while bleeding. After bleeding, pump the clutch pedal several times. If the clutch engagement is not satisfactory, repeat the bleed procedure. If the previous procedures are unsuccessful, perform the following steps: Pump the clutch pedal very fast for 30 seconds. Stop pumping and let the air escape into the reservoir. Repeat this procedure as necessary



**NOTE (must use modified clutch slave cylinder) Send in your slave cylinder to be modified. Call S&P for details.**