



Street & Performance

#1 Hot Rod Lane

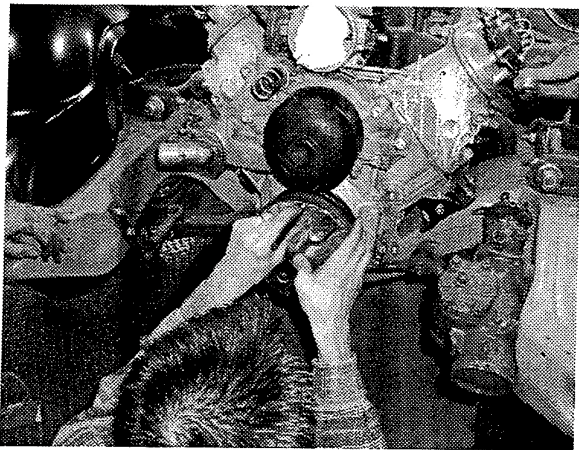
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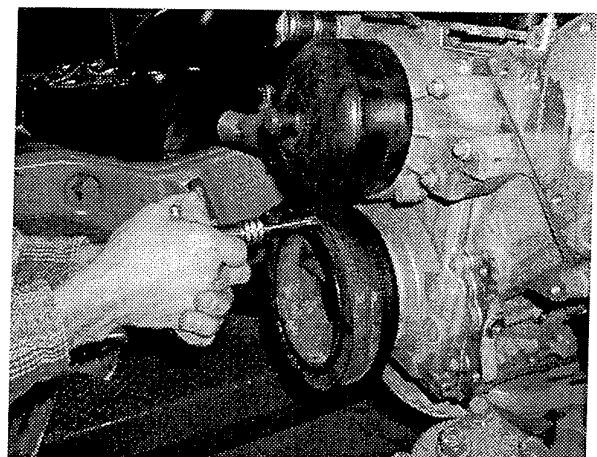
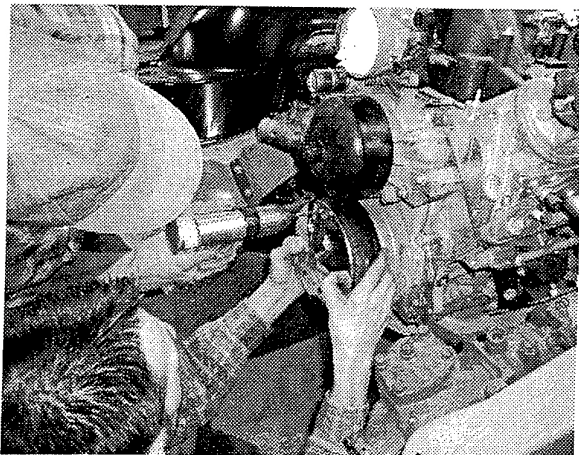
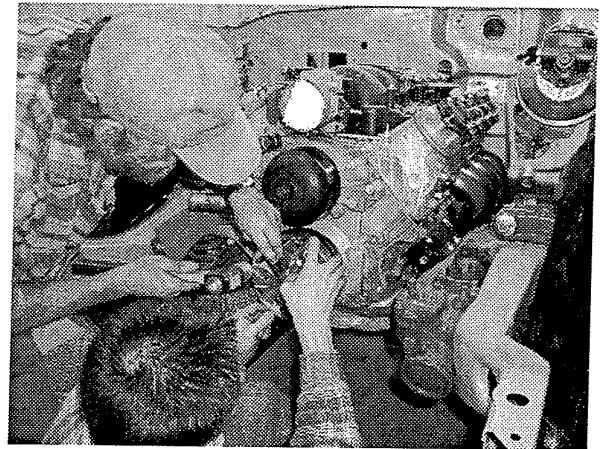
Website www.hotrodlane.cc

LS-1 Crank Cover Instructions

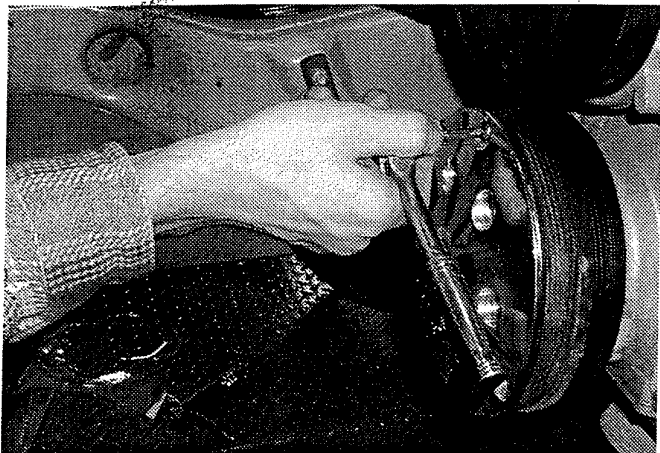


To install the LS-1 Crank Cover for the IROC/TA you must drill and tap 3 holes to attach the cover to the pulley. If you have a Vette Pulley you only have to tap the existing holes. Begin by lining up the cover with the pulley, checking to make sure that there is a equal spacing all the way around the cover.

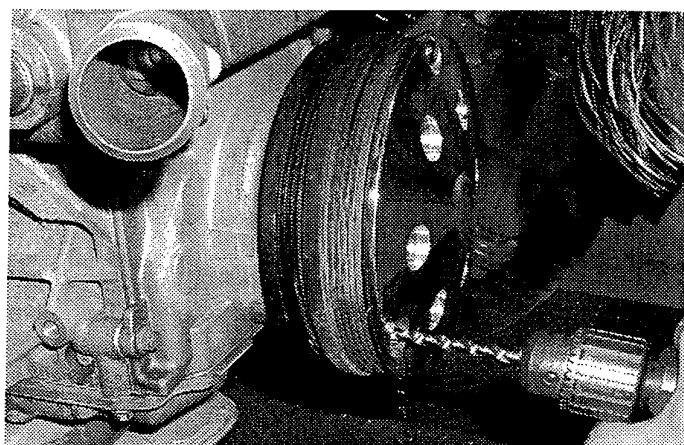
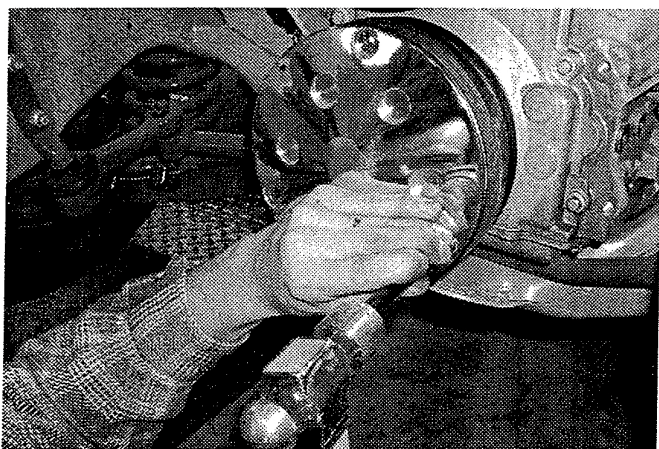
While holding the cover in the proper position, Place a Transfer punch thru the hole in the cover and punch the pulley. ONLY PUNCH THE FIRST HOLE.



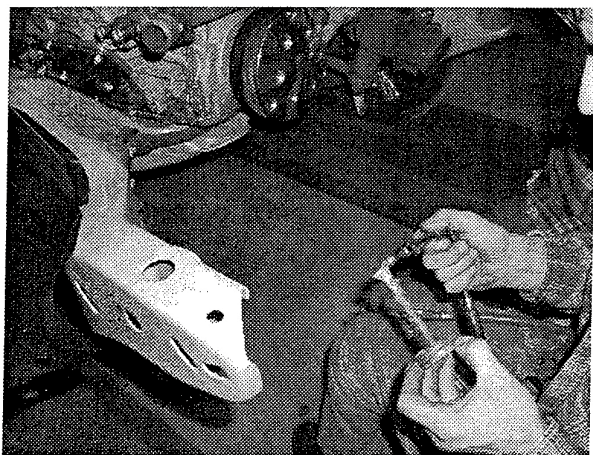
Drill the hole into the pulley using a letter "H" Drill and then tap the hole with a 8mm 1.25 bottom tap.



Place the cover over the pulley and tighten one of the bolts provided with the cover.



Make sure that the cover is still evenly spaced on the pulley and center punch the second hole. Drill and tap the second hole just as you did the first, then install the second bolt. again check the alinement of the cover to the pulley and drill and tap the third hole.



After tapping the third hole remove all of the bolts and apply anti-seize compound to the threads of the bolts. Street & Performance recommends anti-seize on every bolt that you use to install any of our products.